

## **A MINIATURISED SURFACE MOUNT OPTOELECTRONIC COMPONENT**

### **FIELD OF THE INVENTION**

5     The present invention relates to a miniaturised surface mount optoelectronic component.

### **BACKGROUND ART**

10     There are many different types of surface mount optoelectronic components available in the industry today. In general, they can be divided into two major groups. The first major group is related to the PCB based surface mount optoelectronic component. This type of optoelectronic component is being widely used in less demanding applications such as consumer electronics. An example will be the 0603 ChipLED products available today. A PCB is used as the base material. Metalised tracks and pads are provided for  
15     chip attachment, wire bonding and terminal soldering. This optoelectronic component provides an easy means to achieve small package outline and low height profile. However, it has its own limitations. Power dissipation is limited due to the poor thermal conductivity of the PCB material. Products are also not robust to moisture and high temperature.

20

   The second group is related to lead-frame based surface mount optoelectronic component. This type of optoelectronic component is widely used in more stringent applications such as automotive and industrial application. A classic example will be the PLCC2 and PLCC4 packages. A lead-frame is used to serve as the base assembly

material. Plastic is insert molded onto the frame to provide the package housing and cavity for the chip attachment. Clear or diffused resin is subsequently casted into the cavity to allow for radiation transmission. This type of optoelectronic component provides good robustness and also good thermal dissipation capability. However, due to processing limitation, the degree of miniaturisation possible is limited.

## **SUMMARY OF THE INVENTION**

Accordingly, there is provided a miniaturised surface mount optoelectronic component, said optoelectronic component comprising an electrically conductive material, the said  
5 material is used as a base material for an assembly, at least an optoelectronic chip, the said optoelectronic chip is mounted on the base, and an electrical connection between the optoelectronic chip and the electrically conductive material by a wiring means (6), wherein the said base material is encapsulated with a hard transparent or translucent resin material to enable optical radiation to be transmitted or received via the  
10 optoelectronic component.

The present invention consists of certain novel features and a combination of parts hereinafter fully described and illustrated in the accompanying drawings, and particularly pointed out in the appended claims, it being understood that various  
15 changes in the details may be made without departing from the scope of the invention, or sacrificing any of the advantage of the present invention.

## **BRIEF DESCRIPTION OF THE DRAWINGS**

For the purpose of facilitating an understanding of the invention, there is illustrated in the accompanying drawings the preferred embodiments thereof, from an inspection of which, when considered in connection with the following description, the invention, its construction and operation, and many of its advantages should be readily understood and appreciated.

Figure A is a two-dimensional view of the miniaturised surface mount optoelectronic component according to the preferred embodiments of the present invention;

15

Figure B is a cross-sectional view of the miniaturised surface mount optoelectronic component according to the preferred embodiments of the present invention depicting the internal structure of the optoelectronic component;

Figure C is a cross-sectional view of the miniaturised surface mount optoelectronic component according to the preferred embodiments of the present invention with optional reflector cup;

20 Figure D is a two-dimensional view of the miniaturised surface mount optoelectronic component according to the preferred embodiments of the present invention with a lens structure.

Figure E is a two-dimensional view of the miniaturised surface mount optoelectronic component according to the preferred embodiments of the present invention with multiple lens structure;

- 5     Figure F is a two-dimensional package drawing with multiple soldering terminals.

## DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

The present invention relates to a miniaturised surface mount optoelectronic component.

Hereinafter, this specification will describe the optoelectronic component according to

5 the preferred embodiments and by referring to the accompanying drawings. However, it is to be understood that limiting the description to the preferred embodiments of the invention and with reference to the accompanying drawings is merely to facilitate discussion of the present invention and it is envisioned that those skilled in the art may devise various modifications and equivalents without departing from the scope of the  
10 appended claims.

With reference to the drawings, the optoelectronic component is based on the surface mount technology. An electrically conductive material (1) preferably a metal frame is used to serve as the base for the assembly. An optoelectronic chip or chips (3) is (are)  
15 then mounted on the base material or optionally within the cavity. The whole base material is then encapsulated with a hard transparent or translucent resin material (4) so that optical radiation may be transmitted or received via this medium. The resin encapsulation will protect the optoelectronic chip from the external environment.

20 Soldering terminals (1) to the external sub-systems such as PCB are provided by the base material itself. The terminals are located right at the bottom of the package and is on the same horizontal datum as the encapsulation material. Different numbers of soldering terminals in different configurations is possible; depending on application needs. No extra mechanical forming processes are necessary to create the soldering

terminals. These features allow small outline packages and also packages with high number of soldering terminals to be implemented without being constrained by the forming process requirements and dimensional limitation.

The base material (1) preferably metal is strongly embedded into the resin material (4) by a series of 'grooves' and 'wings' (7) crafted on to the base material. These features will enhance the anchorage of the base material and consequently minimise the occurrence of de-lamination between resin and base material. This is important because de-lamination has always been one of the root causes of product failure.

10 Optionally, a cavity (2) may be formed in the centre of the package; within this electrically conductive base material to serve as a reflector cup. This cavity may be formed by means of stamping, etching or micro-drilling.

In another form of embodiment, a lens structure (5) may be incorporated as part of the encapsulation material. This can be achieved by implementing the relevant mold die design for the encapsulation process. Different lens designs can be used to attain the desired spectral radiation pattern.

In another embodiment, multiple lens structure may also be incorporated to achieve different functional purposes. Electrical connection(s) between the chip and the base material is provided by a metallic wire or wires (6).

While in the foregoing specification this invention has been described in relation to certain preferred embodiments thereof, and many details have been set forth for purpose

of illustration, it will be apparent to those skilled in the art, that the invention is susceptible to additional embodiments and that certain of the details described herein can be varied considerably without departing from the basic principles of the invention.